

Lecture 12

Feedback control systems: static analysis

- feedback control: general
- example
- open-loop equivalent system
- plant changes, disturbance rejection, sensor noise

Feedback control systems

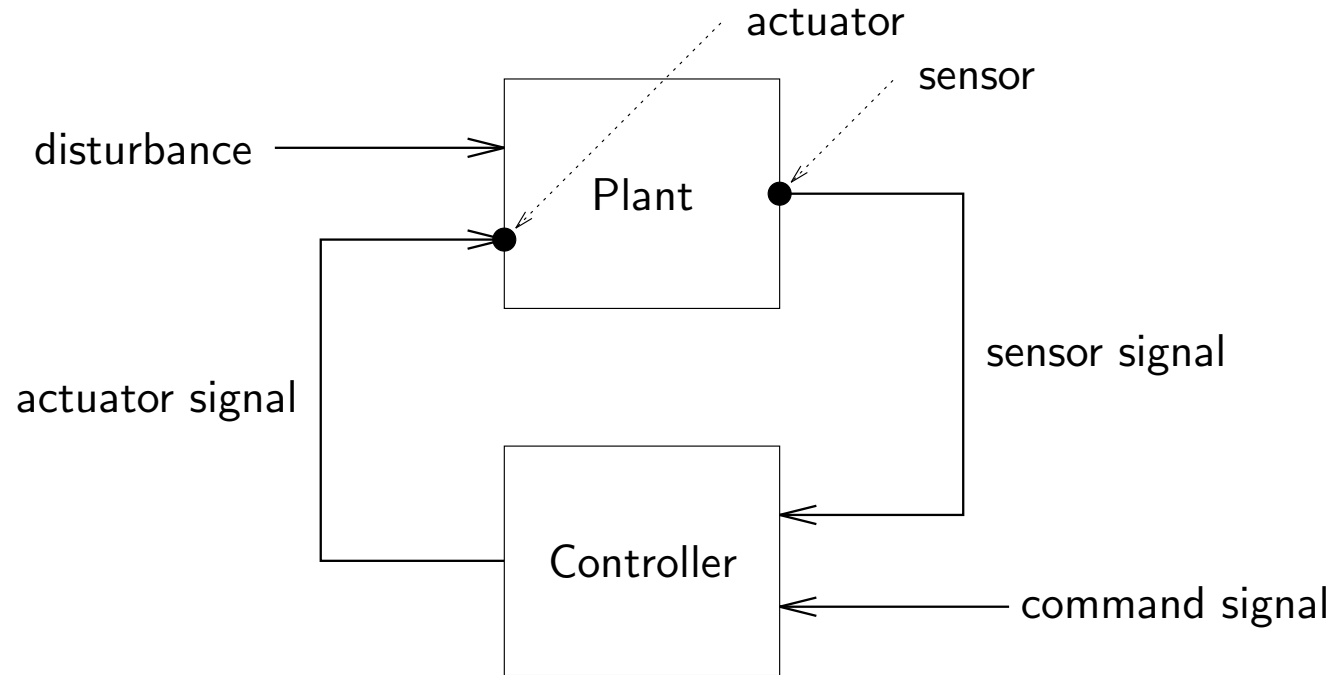
feedback is widely used in *automatic control*

terminology:

- the system to be controlled is called the *plant*
- a *sensor* measures the quantity to be controlled
- an *actuator* affects the plant
- the *controller* or *control processor* processes the sensor signal to drive the actuator
- the *control law* or *control algorithm* is the algorithm used by the control processor to derive the actuator signal

Block diagram

(often the sensors and actuators are not shown separately)



Examples

plants: CD player, disk drive mechanics; aircraft or missile; car suspension, engine; rolling mill; high-rise building, XY stage on stepper machine for IC lithography; computer network; industrial process; elevator

sensors: radar altimeter; GPS; shaft encoder; LVDT; strain gauge; accelerometer; tachometer; microphone; pressure and temperature transducers; chemical sensors; microswitch

actuators: hydraulic, pneumatic, electric motors; pumps; heaters; aircraft control surfaces; voice coil; solenoid; piezo-electric transducer

disturbances: wind gusts; earthquakes; external shaking and vibration; road surface variations; variation in feed material

control processors: human operator; mechanical; electro-mechanical; analog electrical; general purpose digital processor; special purpose digital processor

Example

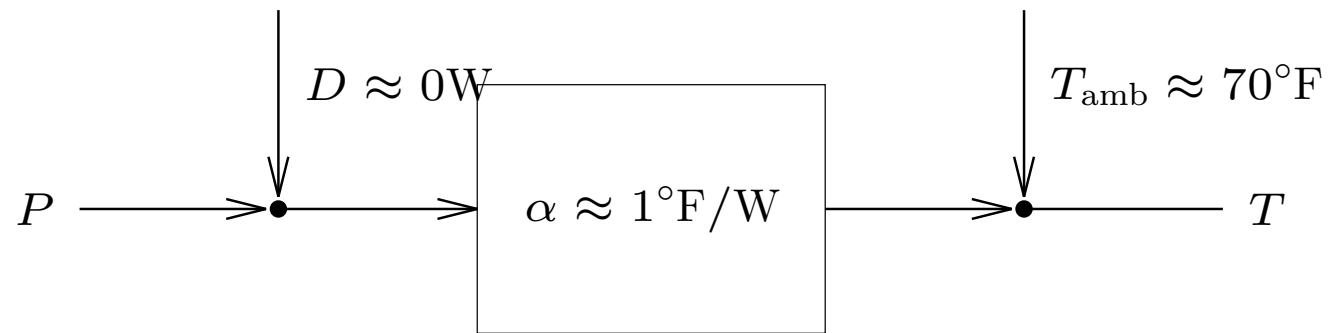
a plate is to be heated to a desired temperature T_{des} by an electrical heater

- the *plant* is the plate
- the *actuator* is the electrical heater
- the *controller* sets the heater power, given T_{des}
- the input u is the heater power P
- the output y is the plate temperature T

in steady-state, $T = T_{\text{amb}} + \alpha(P + D)$

- T_{amb} is the ambient temperature, $T_{\text{amb}} \approx 70^\circ\text{F}$
- α is a thermal resistance coefficient, $\alpha \approx 1^\circ\text{F}/\text{W}$
- D is a thermal disturbance to the plate, $D \approx 0\text{W}$
(represents other heat flow, in or out of plate)

block diagram:



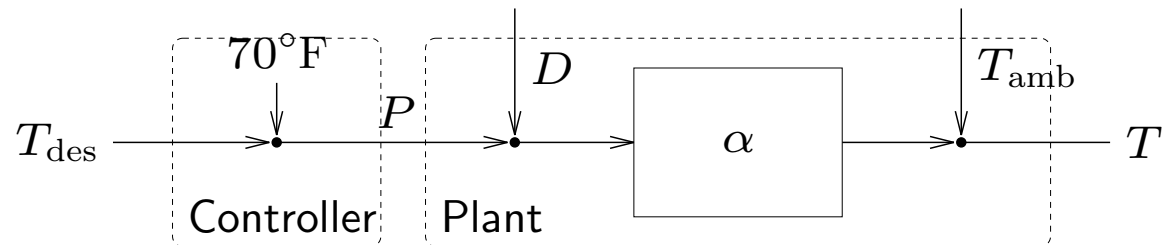
An open-loop controller

obvious control law: use power that yields $T = T_{\text{des}}$ when $T_{\text{amb}} = 70^\circ\text{F}$, $\alpha = 1^\circ\text{F}/\text{W}$, and $D = 0\text{W}$, *i.e.*,

$$P = (T_{\text{des}} - 70^\circ\text{F}) / (1^\circ\text{F}/\text{W})$$

(we assume here $T_{\text{des}} \geq 70^\circ\text{F}$, so $P \geq 0\text{W}$)

called *open-loop* or *feedforward* because sensor signal is not used



How well does it work when $T_{\text{amb}} \neq 70^\circ\text{F}$, $\alpha \neq 1^\circ\text{F}/\text{W}$, and $D \neq 0\text{W}$?

temperature error is $e = T - T_{\text{des}}$

$$= (\alpha - 1^\circ\text{F}/\text{W})(T_{\text{des}} - 70^\circ\text{F}) + (T_{\text{amb}} - 70^\circ\text{F}) + \alpha D$$

some scenarios, with $T_{\text{des}} = 150^\circ\text{F}$:

T_{amb}	α	D	e
70°F	$1^\circ\text{F}/\text{W}$	0W	0°F
65°F	$1^\circ\text{F}/\text{W}$	0W	-5°F
70°F	$0.9^\circ\text{F}/\text{W}$	0W	-8°F
70°F	$1^\circ\text{F}/\text{W}$	5W	5°F

A closed-loop controller

add sensor to measure plate temperature T

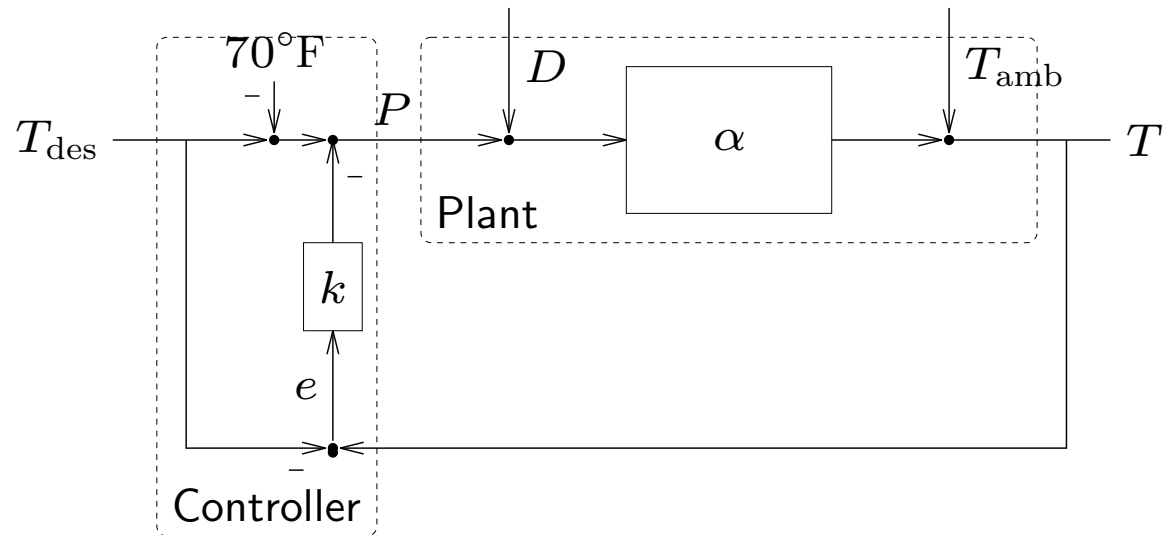
modify heater power to

$$P = \underbrace{(T_{\text{des}} - 70^\circ\text{F}) / (1^\circ\text{F}/\text{W})}_{\text{open-loop control}} - k \underbrace{(T - T_{\text{des}})}_{\text{error}}$$

where $k > 0 \text{ W}/^\circ\text{F}$

- called *proportional control* since we are feeding back a signal proportional to the error
- k is called the proportional feedback gain
- extra term 'does the right thing': $T < T_{\text{des}} \Rightarrow e < 0 \Rightarrow \text{increase } P$
 $T > T_{\text{des}} \Rightarrow e > 0 \Rightarrow \text{decrease } P$

block diagram:



How well does this controller work?

Solve

$$T = T_{\text{amb}} + \alpha(P + D), \quad P = T_{\text{des}} - 70^\circ\text{F} - k(T - T_{\text{des}})$$

for error $e = T - T_{\text{des}}$ to get

$$e = \frac{(\alpha - 1^\circ\text{F}/\text{W})(T_{\text{des}} - 70^\circ\text{F}) + (T_{\text{amb}} - 70^\circ\text{F}) + \alpha D}{1 + \alpha k}$$

Thus

$$\text{closed-loop error} = \frac{\text{open-loop error}}{1 + \alpha k}$$

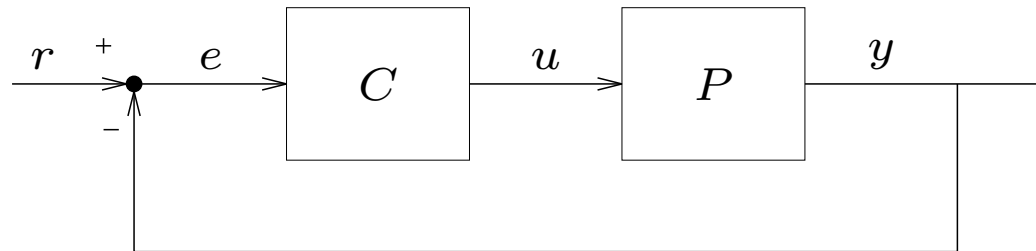
some scenarios, with $T_{\text{des}} = 150^\circ\text{F}$ and $k = 10$:

T_{amb}	α	D	e
70°F	1°F/W	0W	0°F
65°F	1°F/W	0W	-0.45°F
70°F	0.9°F/W	0W	-1°F
70°F	1°F/W	5W	0.45°F

- closed-loop controller handles changes in ambient temperature/ thermal resistance and disturbances much better than open-loop controller
- improvement is $1/(1 + \alpha k)$ — the sensitivity of the feedback loop — so large $k \Rightarrow$ good performance

Feedback control

Common setup for feedback control:



- P is the plant; C is the controller
- u is the plant input (actuator signal); y is the plant output (sensor signal)
- r is the reference or command input (what we'd like y to be)
- $e = r - y$ is the (tracking) error

can also be other signals *e.g.*, disturbances and noises

goal: make $y \approx r$, *i.e.*, e small (despite variations in P , disturbances, . . .)

Consider static, linear case (u, y, P, C, \dots are numbers)

closed-loop gain from r to y , $T = \frac{PC}{1 + PC} = 1 - S$ is called the *closed-loop input/output (I/O) gain*

closed-loop gain from r to e , $S = \frac{1}{1 + PC}$ is the sensitivity

for small δP , $\frac{\delta T}{T} = S \frac{\delta P}{P}$

large loop gain $L = PC$ (positive or negative) $\Rightarrow S$ small \Rightarrow

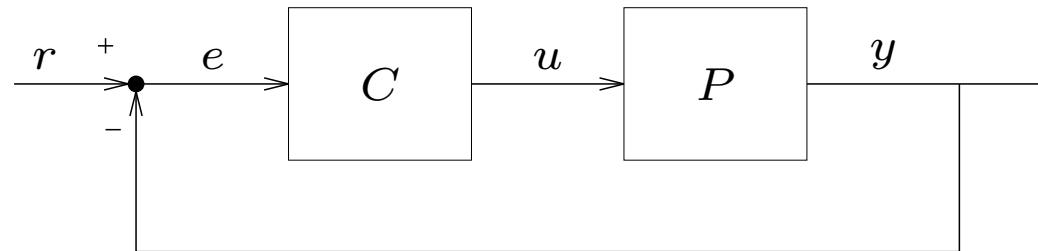
- $T \approx 1$
- e is small (for a given r)
- I/O gain is insensitive to changes in plant gain

example: $L \approx 20\text{dB} \Rightarrow$

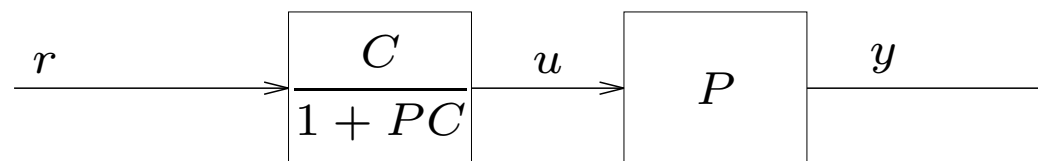
- $T \approx 1$ (within about 10%)
- $y \approx r$ within about 10% (tracking error is roughly 10%)

Open-loop equivalent system

closed-loop system:



open-loop equivalent (OLE) system:



(has same I/O gain as closed-loop system, *i.e.*, T)

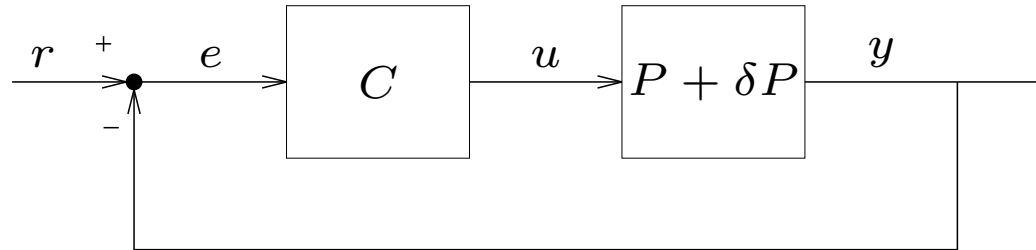
OLE system is used to compare open- & closed-loop arrangements

we'll look at

- changes in P
- input & output disturbances
- sensor noise

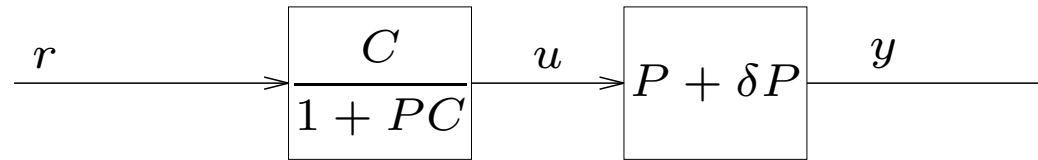
Changes in P

closed-loop system:



$$\delta T_{cl} = \frac{PC + \delta PC}{1 + PC + \delta PC} - \frac{PC}{1 + PC}$$

open-loop equivalent system:



$$\delta T_{ole} = \frac{PC + \delta PC}{1 + PC} - \frac{PC}{1 + PC}$$

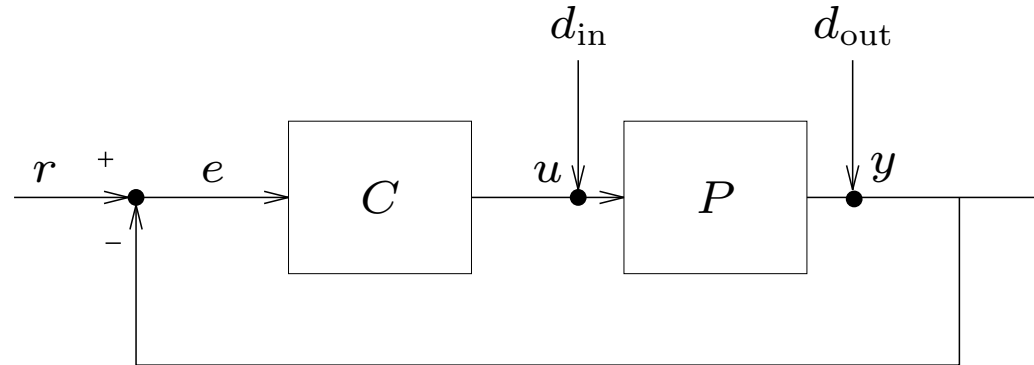
hence (after some algebra)

$$\delta T_{cl} = \frac{1}{1 + PC + \delta PC} \delta T_{ole}$$

so for small δP , $\delta T_{cl} \approx S \delta T_{ole}$

Input & output disturbances

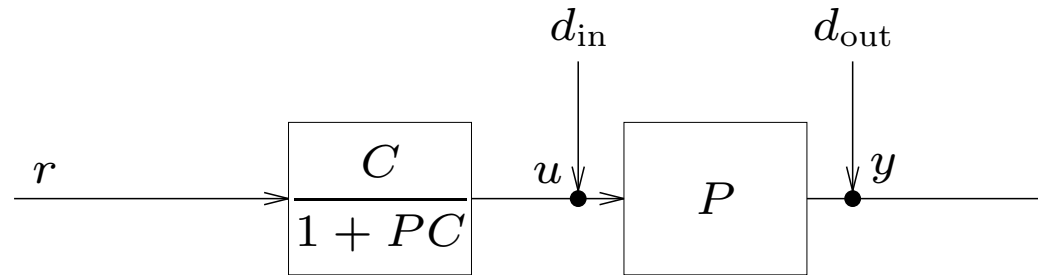
suppose disturbances d_{in} , d_{out} act on the plant



effect on y (with $r = 0$)

$$y_{cl} = \frac{P}{1 + PC} d_{in} + \frac{1}{1 + PC} d_{out}$$

open-loop equivalent system:



effect on y (with $r = 0$):

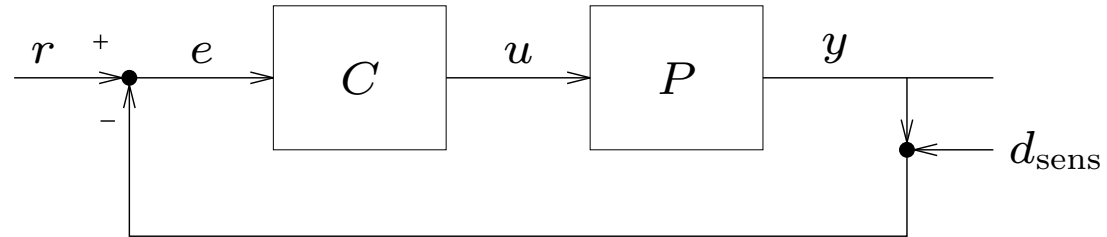
$$y_{ole} = P d_{in} + d_{out}$$

hence $y_{cl} = S y_{ole}$, *i.e.*, effect of disturbances multiplied by S

L large $\Rightarrow S$ small \Rightarrow effect of disturbances small

Sensor noise

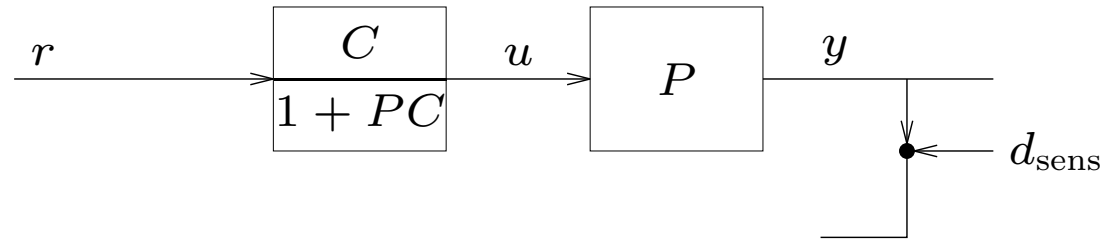
suppose sensor has noise d_{sens}



effect on y (with $r = 0$):

$$y_{\text{cl}} = \frac{-PC}{1 + PC} d_{\text{sens}}$$

open-loop equivalent system:



effect on y (with $r = 0$):

$$y_{\text{ole}} = 0,$$

much better than closed-loop system!

finally, a *disadvantage* of feedback: output can be affected by sensor noise

Summary

- benefits of feedback determined by the sensitivity $S = 1/(1 + PC)$
- large loop gain $L = PC$ (positive *or* negative) yields small S , hence benefits of feedback

benefits of feedback include (when $|S| \ll 1$):

- good tracking ($y \approx r$)
- low sensitivity of I/O gain w.r.t. plant gain
- reduction of effect of input & output disturbances on output

some *disadvantages* of feedback control:

- cost (or reliability) of sensor
- sensor noise affects output

(we'll see others later)