

Working in collaboration with David Altman, currently president of Space Propulsion Group, and Brian Cantwell, a professor at Stanford, Karabeyoglu figured out a way to make paraffin burn three times faster than had ever been achieved before--fast enough to serve as rocket fuel.



In their design, the paraffin burns in the presence of pure oxygen gas. This alone causes it to burn much hotter than it does in air, which is only about 21% oxygen. That much had been done before. Karabeyoglu's innovation was to blow the oxygen past the melted surface of the paraffin fast enough to "whip up" this surface, like the ocean's choppy surface on a windy day. The "sea spray" of paraffin droplets that this kicks up burns very rapidly, tripling the combustion rate of the fuel.

Above: That's no candle flame! This test of the paraffin-based fuel was conducted at NASA's Ames Research Center. Image courtesy <u>NASA</u>.

More than 40 test firings by the Stanford-Ames collaborative project have shown that the idea works as advertised. That's good news for the rocket industry, because this paraffin fuel would be much simpler and safer to work with than the toxic, explosive fuels used today.

Just think of a household candle. You can safely carve it, melt it, and mold it. If it's free from artificial colors or perfumes, you could even lick it or chew on it. You could burn dozens of them in a room with no fear of toxic gases making you sick.

Don't try any of these things with conventional solid rocket fuels!

One reason for the benign nature of candle wax is that the oxidizer needed for it to burn is separate from the wax itself: air in the case of candles, and pure oxygen for rockets. (Chemically speaking, combustion is the rapid "oxidation" of the fuel, usually by combining with the oxygen gas in the air. That's why fires go out when deprived of air.) This kind of rocket with a solid fuel and a separate gaseous or liquid oxidizer is called a "hybrid" rocket.

In contrast, today's solid-fuel rockets use solid materials such as perchlorate compounds as oxidizers, and the fuel and oxidizer are mixed together before being packed into the rocket. In other words, the fuel is "charged" and ready to explode ... not a friendly material to work with.

It's not friendly for the environment either. When today's solid fuels burn, they produce the acidic compound hydrogen chloride and other noxious chemicals. When it rains, these compounds find their way into lakes and soils, and the increased acidity can harm plant and animal life.

Paraffin, in contrast, burns cleanly. The only gases left behind are water vapor and carbon dioxide. Rocket launches are still so rare that the total pollution they emit is tiny compared to that from cars, airplanes, and coal-fired power plants. But in the future, as more countries and private companies begin launching people and payloads into space, clean-burning rocket fuels will become an increasingly important environmental issue.

Above: The space shuttle Columbia (STS-107) leaves Earth on Jan. 16, 2003. Photo credit and copyright: <u>Becky Ramotowski</u>.

Using hybrid rockets would make all these rocket launches a bit safer as well.

By controlling the flow of the oxidizing gas, "hybrid rockets ... can be throttled over a wide range, including shut-down and restart," Cantwell said in a prepared statement. "That's one reason why they could be considered as possible replacements for the shuttle's current solid rocket boosters that cannot be shut off after they are lit."

"A hybrid rocket equivalent to the space shuttle's solid rockets would be about the same diameter, but would be somewhat longer," Cantwell continues. "One design concept being considered is a new hybrid booster rocket that is able to fly back to the launch site for recharging," he says, which would save considerable cost and time in preparing the boosters for the next launch.



Left: NASA and Stanford scientists and engineers work on the testing rig for the new paraffin-based solid rocket fuel. Pictured are (clockwise from bottom-left): Brian Cantwell, Arif Karabeyoglu, Shane De'Zilwa, Rusty Hunt, Dave Yaste, Kent Shiffer, Greg Zilliac. Image courtesy <u>NASA</u>.

However, we won't be seeing paraffin-based shuttle





SRBs for many years to come, if ever, Karabeyoglu says. The technology is still in the demonstration phase, and would likely be used for years on smaller rockets before being considered for NASA's flagship launch vehicle.

But if the tests continue to go well, the launch director at Mission Control may one day mean it

quite literally when she or he says, "All right, enough waiting around ... let's light this candle!"

Web Links

NASA Ames Research Center -- home page

Paraffin fuel press release -- more information about this new rocket fuel, from Ames

Paraffin rocket fuel research at Stanford -- abstracts from research papers

<u>Classroom paraffin combustion experiment</u> -- from Louisiana State University, a step-by-step classroom exercise to determine the heat of combustion of paraffin. Also, an alternate procedure is available <u>here</u>.

How a solid propellant rocket works -- from NASA's Goddard Space Flight Center

Shuttle SRBs -- facts about the space shuttle's current solid rocket boosters

Composition of fuel for shuttle solid rocket boosters: (from <u>Kennedy Space Center</u>) "The oxidizer in the Shuttle solids is ammonium perchlorate, which forms 69.93 percent of the mixture. The fuel is a form of powdered aluminum (16 percent), with an iron oxidizer powder (0.07) as a catalyst. The binder that holds the mixture together is polybutadiene acrylic acid acrylonitrile (12.04 percent). In addition, the mixture contains an epoxy-curing agent (1.96 percent). The binder and epoxy also burn as fuel, adding thrust."

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